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D3255-041
Job Sheet 206818



Part No: D3255-041

Job Qty: 2 pcs

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/20

Job Tracking No:

Due Date: 3/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:C Removed Manufacturing of D3255-1/-2/-3 06-08-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	3/6/20		0.00	6.25	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Feb 28/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 10	2 pcs	3/6/20		0.00	0.00	QC 10 - 10		
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		CL
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
120	QC 5	2 pcs	3/6/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



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Container No: S259437



Job No: 206818

Material No/Batch: S259437

Version:
Director:

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					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	62
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130 Powdercoat - 3 Grey Sand - B4B	2 pcs	3/6/20	0.00 0.16	Powdercoat - 1 - B4B	BE1320-03-04	
				Powdercoat - 2 - B4B		
				Powdercoat - 3 - B4B		
				Powdercoat - 4 - B4B		
140 QC 3	2 pcs	3/6/20	0.00 0.00	QC 3 - 10		
				QC 3 - 13		
				QC 3 - 15		
				QC 3 - 17		
				QC 3 - 18		
				QC 3 - 2		
				QC 3 - 28		
				QC 3 - 3		
				QC 3 - 30	68-L	MAR 05 2020
				QC 3 - 34	OE	
				QC 3 - 36	SAC	
				QC 3 - 41		
				QC 3 - 51		
				QC 3 - 58		
				QC 3 - 59		
				QC 3 - 68		
				QC 3 - 9		
				QC 3 - 40		
				QC 3 - 19		
				QC 3 - 43		
				QC 3 - 24		
				QC 3 - 61		
				QC 3 - 81		
				QC 3 - 82		
150 Small Fab - 2 - B4B	2 pcs	3/6/20	0.00 2.22	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
				Small Fab - 8 - B4B		
				Small Fab - 9 - B4B		
				Small Fab - Various 1 - B4B		
160 QC 5	2 pcs	3/6/20	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		

				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	MAR 06 2020 40
				QC 5 - 61	9-89
				QC 5 - 81	
170	Packaging 3-1 - Stock - B4B	2	3/6/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
180	QC 21 - SA	2	3/6/20	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - 1-Weld as per Dwg D3255 ***purge weld*** A/R SS ROD Batch: M139028 2-Grind Welds Flush

Descriptions: 110 - (QC10- Inspect visual per QSI004- ground welds)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3) START TIME: 11:15 TEMP: 320° FINISH: 11:45

140 - (QC3- Inspect Part Finish)

150 - (Small Fab) 1-Bond D3255-5 gasaket to d3255-041 using Dow corning adhesive as per Dwg D3255 A/R 736 DOW CORNING ADHESIVE Batch: _____

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Identify as per dwg & Stock Location: _____)

180 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3255-1	Panel	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5249666
D3255-3	Cap	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	5249735
D3255-5	Gasket GAU7	2 pcs (1 ea)	150-Small Fab - 2 - B4B	5238046

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3255-1	2	4	0
	D3255-3	2	4	0
150-Small Fab - 2 - B4B	D3255-5	2	6	0

Part Specifications

Specifications could not be found.

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